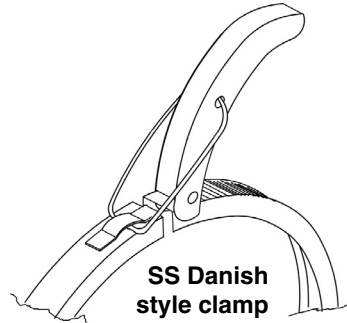


Size In.	Weight Lbs	Galvanized Steel			304SS		
		20ga	18ga	16ga	22ga	18ga	18ga
3	0.26	Std			Std		
4	0.28						
5	0.31						
6	0.33						
7	0.54						
8	0.59						
9	0.63	Std			Std		
10	0.68						
11	0.70						
12	1.32			Std			
13	1.38						
14	1.48						
15	1.53						
16	1.60						
17	1.67						
18	1.77	Std					Std
19	1.85						
20	1.92						
21	1.98						
22	2.04						
23	2.10						
24	2.20						

Temperature Rating of Product Components					
° F	QF Clamp		Gaskets		
600	Galvanized Steel	Optional - 304SS	Nitrile	Optional - Silicone	Optional - Expanded PTFE
400					
390					
158 (intermittent to 194°)					
-40					
-65					

**Notes:**

- Nordfab clamps are "overlap" design, except for certain sizes of Stainless Steel clamps which are furnished in the Danish style.
- Standard gasket installed in clamp. 3/8" gasket in clamp sizes 4" - 6", 1/2" gasket in sizes 7" - 11", 21/32" in sizes 12" - 24".
- Clamps supplied with galvanized bridge pin. Small bridge pin with clamp sizes 4" - 6", large pin with 7" and larger size clamps.



Compliance / Rating of Product Components		
Product	Material	Compliance / Rating
QF Clamp	Galvanized	ASTM A527 with a G-90 rating
	304SS	Finish meets ASTM A240
Gaskets	Nitrile	ASTM D 1056
	Silicone	ASTM-D-2000 M1GE605 - ZZ-R-765 Class 2 Grade 50 - AMS-3302
	100% ePTFE	Not degraded by any common chemicals (0 - 14 pH range) FOR INDUSTRIAL USE ONLY. Not for use in food, drug, cosmetic or medical device manufacturing, processing, or packaging operations. Compressibility 52% (ASTM F-36), Sealability: .03 ml/hr (ASTM F-37-B) 30 psig/2 bar-air.

Additional Notes
At temperatures ranging between 390° F and 480° F, the zinc-iron alloy layers in galvanized steel will continue to provide a high level of protection from corrosion. However, there may be some peeling, changes in mechanical properties, and reduction in the corrosion protection. Recommended max. service temperature is 390° F.