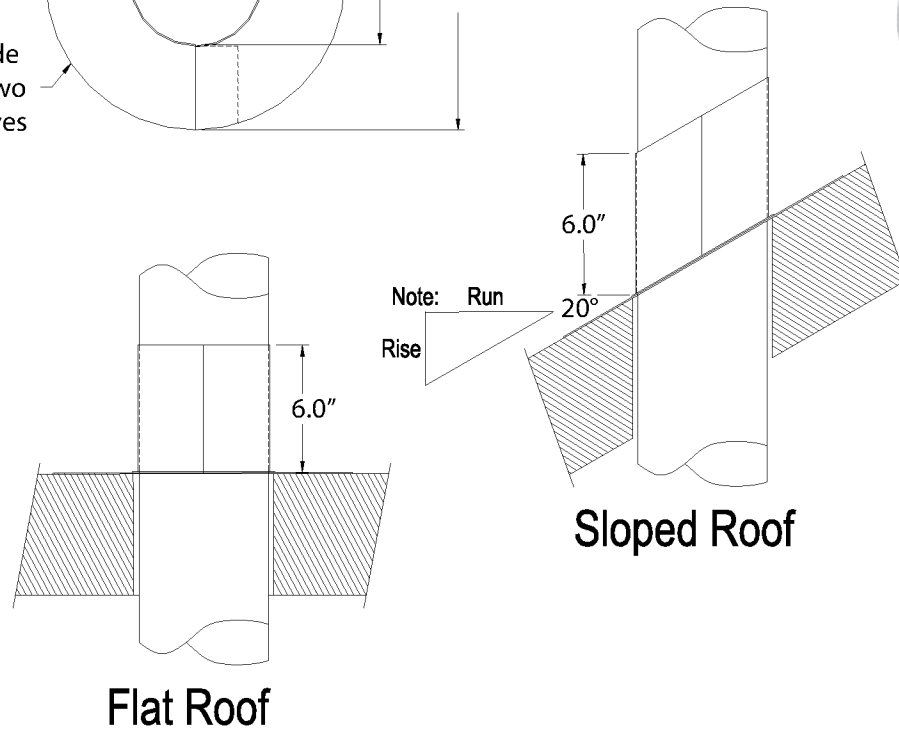
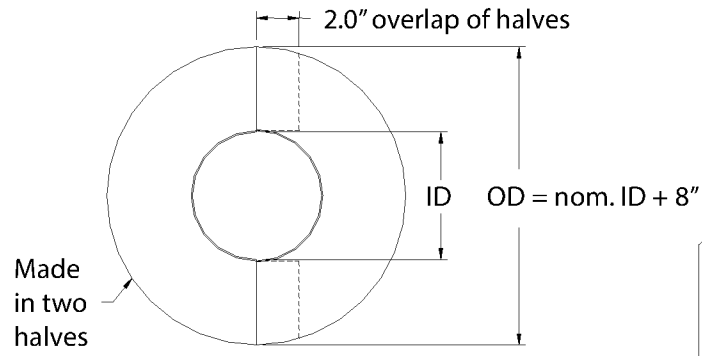


Size (ID) In.	Std Weight Lbs	304SS	
		20ga	20ga
3	0.45	Std	Optional
4	0.62		
5	0.84		
6	1.12		
7	1.35		
8	1.63		
9	1.94		
10	2.26		
11	2.47		
12	2.92		
13	3.30		
14	4.41		
15	5.10		
16	5.60		
17	6.10		
18	6.74		
19	7.25		
20	7.68		
21	8.13		
22	8.94		
23	9.20		
24	11.25		



Notes:

- Roof flashing made in two halves and caulked.
- 20° slope maximum.

Temperature Rating of Product Components						
° F	QF Roof Flashing		Sealants			
-60°	Galvanized Steel	Optional - 304SS	3M Scotch Seal Metal Sealant 2084	Optional - 3M Polyurethane Adhesive Sealant 540	Optional - Rock River Silicone Sealant	Optional - Red Devil HVAC/R High Temperature Silicone Sealant
-40°				Optional - Epoxy - 3M DP 125 Gray Sealant		
0°						
194°						
250°						
400°						
500°						
1100°						

Additional Notes
Rock River Silicone Sealant and Red Devil HVAC/R High Temperature Silicone Sealant are not paintable
Galvanized steel provides little or no breakdown of zinc (zinc melting point 740°F)
304SS: • bluing may occur at 800° F and above

Compliance / Rating of Product Components		
Product	Material	Compliance / Rating
QF Roof Flashing	Galvanized	ASTM A527 with a G-90 rating
	304SS	Finish meets ASTM A240
	316SS	Finish meets ASTM A240
3M Scotch Seal Metal Sealant 2084	Acetone blend	AAMA Specification 801.1
3M Polyurethane Sealant 540	Polyurethane	ASTM E 162, ASTM E 662, Bombardier SP 800-C
Rock River Sealant	100% Silicone	ASTM C920 Class 25, TT-S-00230C Class A and TT-S-001543A, FDA No 421 CFR 117.2600, conforms to FDA requirements
Red Devil HVAC/R High Temperature Sealant	Silicone	ASTM C920 Class 25, TT-S-00230C Class A and TT-S-001543A, CEBTP 432.6 140-2, Mil Spec 46106A, CGSB 19C9-9B, DIN 18540 Part 2, OREX 150031-2