

# Pipe

## Ordering Information

- When ordering, specify material, gauge (if non-standard), dimension and end styles.
- QF clamp-together Pipe is quick and easy to install, saving time and money on installation.
- Solid welded seams prevent leakage.
- Length is nominal 5'.
- Pipe larger than 24" diameter is flanged and constructed of highly durable 16 gauge material. Flanges are industry standard angle rings.



QF Pipe



Flanged Pipe

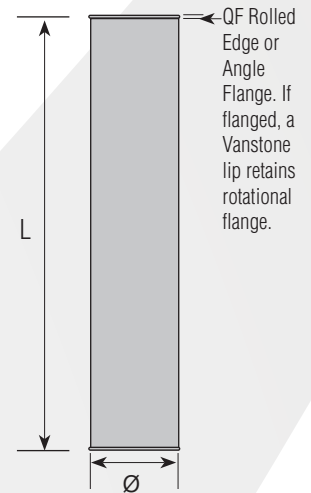
Ø in.	Length in.	QF Std Pipe Weight Lbs	AFL Std Pipe Weight Lbs	QF 14ga Pipe Weight Lbs
3	59.25	4.00	5.40	
4	59.25	5.35	7.05	
5	59.25	6.65	9.05	
6	59.25	7.93	10.73	
7	59.06	11.70	15.70	
8	59.06	13.25	17.75	36
9	59.06	14.92	19.92	40
10	58.75	16.60	23.10	44
11	58.75	18.10	25.10	49
12	58.75	19.75	27.75	53
13	58.75	21.40	29.90	57
14	58.75	27.30	36.80	61
15	58.75	29.25	44.25	66
16	58.75	31.15	47.15	70
17	58.75	33.09	49.59	74
18	58.75	34.00	51.00	79
19	58.75	36.00	55.00	83
20	58.75	38.00	57.00	87
21	58.75	40.00	59.5	92
22	58.75	42.00	63.50	96
23	58.75	44.00	65.5	100
24	58.75	45.82	68.82	104
26	59.00		98.56	
28	59.00		118.00	
30	59.00		137.05	
32	59.00		145.94	
34	59.00		154.83	
36	59.00		162.76	
38	59.00		173.47	
40	59.00		182.81	

## QF Material Options

Galv				SS		
Gauges	Size (inches)		Gauges	Size (inches)		
	Min. Ø	Max. Ø		Min. Ø	Max. Ø	
Standard	22	3	12	22	3	12
	20	13	24	20	13	24
Optional	18	4	24	18	8	24
	16	8	24	16	8	24
	14	8	24			

## Flanged Material Options

Galv (Std)				SS		
Gauges	Size (inches)		Gauges	Size (inches)		
	Min. Ø	Max. Ø		Min. Ø	Max. Ø	
Standard	22	3	12	22	3	12
	20	13	24	20	13	24
	16	26	40	16	26	40
	14	42	50	20	4	12
	12	52	72	18	8	24
Optional	20	4	12	16	8	24
	18	4	24			
	16	8	24			
	14	8	50			
	12	10	72			
	10	12	72			



### Construction

**Seam:** Longitudinal seam is laser or plasma welded (laser weld sizes 3" to 24" diameter, plasma weld on larger diameters).

### Optional End Styles

Standard QF end can be changed to Raw ID (RI), Raw OD (RO), No Fitting (NF), Hose Adapter (RF), Flat Flange (FLL), Angle Flange (AFL), or Van Stone (VS).

All pipe larger than 24" is flanged, rotational Angle Flange is standard. Welded flanges optional.

Did you know that Nordfab is the only manufacturer of **14 gauge** clamp-together duct?